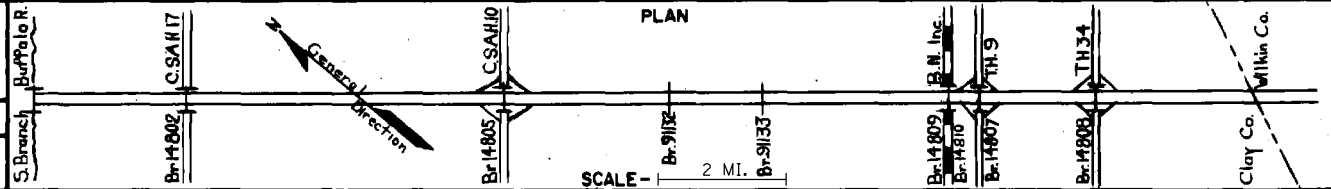


PREPARED BY
TRANSPORTATION & TRANSIT PLANNING & PROGRAMMING DIVISION
IN COOPERATION WITH
U.S. DEPARTMENT OF TRANSPORTATION-BUREAU OF PUBLIC ROADS

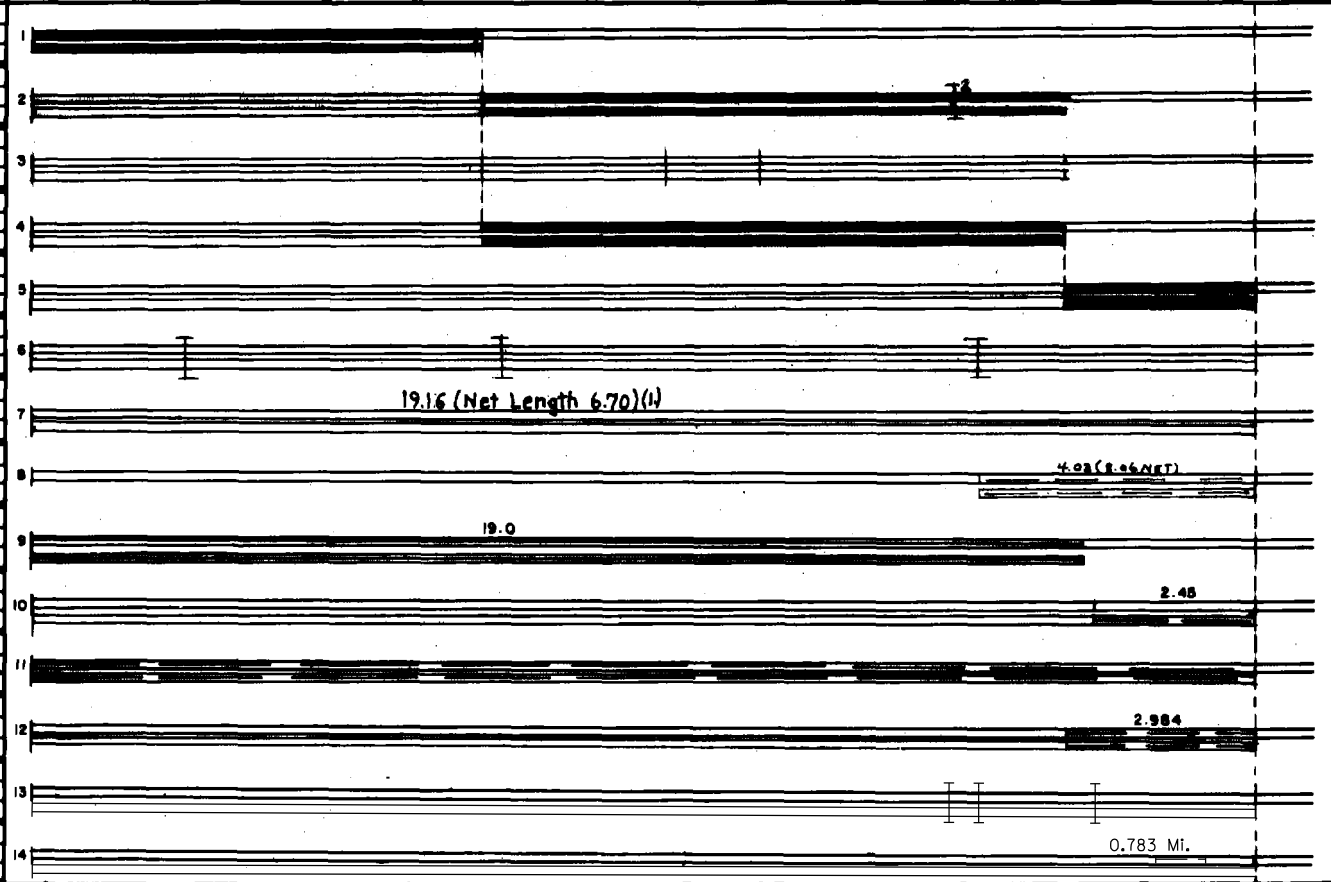
STATE OF MINNESOTA
DEPARTMENT OF HIGHWAYS
ROAD LIFE STUDIES
CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 1480 D
TRUNK HIGHWAY 91
COUNTY Clay
DISTRICT 4A

LIMITS: South Branch Buffalo River to Clay-Wilkin Co. Line
Ref. Pt. 007+00.873 - 027+00.026



YEAR BUILT	PROJECT NO.	DESCRIPTION		
		TYPE	WIDTH	THICKNESS
C	1480-34	Grade Gravel Base		
1970	1480-31	PC Concrete Pl. Mix Bit Shoulders	2@24'	8"
				10' Outside & 3' Inside
C	1480-36	Grade Gravel Base		
1970	1480-36	Br. 14809 Br. 14810		
				163' P.P.G. 163' P.P.G.
C	1480-36	Br. 91132		
1970	1480-36	Br. 91133		
				C 128 D C 124 D
C	1480-49	PC Concrete	2@24'	8"
1970	1480-49	Pl. Mix Bit Shoulders		
				10' Outside & 3' Inside
C	1480-31	Grade Br. 14808		
1970	1480-30	Base PC Concrete	2@24'	9"
		Pl. Mix Bit Shoulders		
				10' Outside & 3' Inside
C	1480-14805	Br. 14805		
1970	1480-14802	Br. 14807 Br. 14802		
				330' B.S. - U.P. 298' P.P.G. U.P. 676' B.S. - U.P.
M	1975	SF		
				Joint seal - Random Cracks S. Between 1st Acceleration Lanes
				9480 lb sealant (approx. proportion for BI section)
M	1977	SF		
				Emulsion Seal on Shoulders WITH S-20
				1.530 GAL EMULSION 1.530 GAL EMULSION Pl. Mix Bit 26 Ton Task 1020 GAL
M	1981	SF		
				Bit. Shoulder Widening FR & WB Lanes
M	1983	SF		
				Bit. Overlay Narrow Shoulder (EB)
M	1984	SF		
				Safety Improvement & Traffic Barrier
				130.8 Mi. for 1402-11 (480-86, 2180-60, 2680-28, 3880-81, 8480-21)
C	1984	1480-99		
				Conc. Paving at TM-34 Conc. Paving & Joint Repair (R. 094-1104)
				Contract No. 19119 Joint Repair 37,630 Lin Ft. Crack Repair 1,488 Lin Ft.
C	1981	1480		
				Br. Deck Repair & Overlay Br's 14807, 14808 14809, 14810
M	1988	SF		
				Spot Overlay 1 1/2" Spec. 2341 Left Shoulder



YEARS		TOTAL MILES	UNINCORPORATED		INCORPORATED		RURAL		URBAN	
FROM	TO		RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.
1970		19.16	19.12	0.04	0.00	0.00	19.12	0.04	0.00	0.00

REMARKS: Layout is to scale as of 1970
(1) Net Length approx. proportioned for BI section (See A1 line 12)

